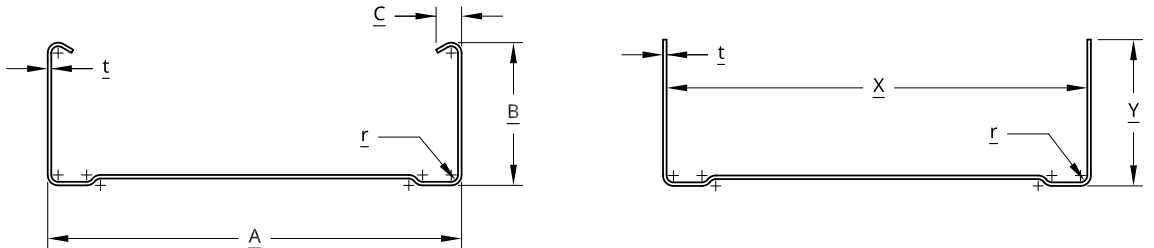




KNUDSON

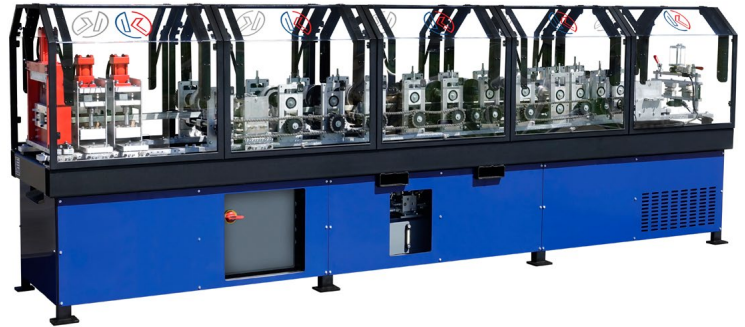
KFD-2025E NON-STRUCTURAL FRAMEMAKER

PROFILE Structure Stud and Track



PROFILE SPECIFICATIONS

- A 1.63, 2.50, 3.63, 4.00, 6.0
- B 1.25
- C 0.20
- Y 1.50 Max
- r 0.060
- t 0.018 to 0.035



MATERIAL SPECIFICATIONS

- Maximum Yield Strength = 65-ksi
- Maximum Tensile Strength = 75-ksi
- ASTM A1008 and ASTM 653
- Structural Steel
- Grade 33

MACHINE PERFORMANCE

- 120 feet per minute feed rate
- Integrated Digital Batch Controller
- Servo (electric) Drive
- Hydraulic Cut Off and Punch Tools

OPTIONAL TOOLING

- Service Hole(s)
- Dimple Tool
- Index and Anchor Hole(s)



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