

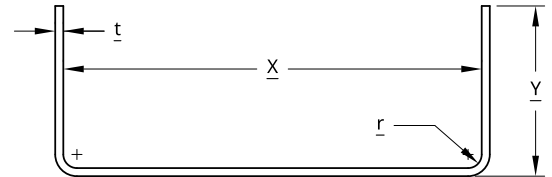
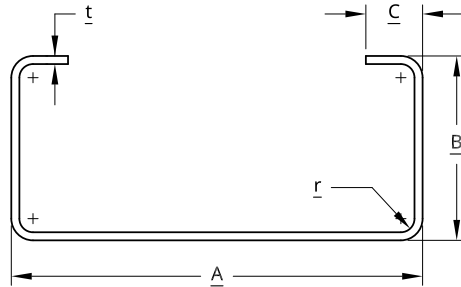


**KNUDSON**

# KFS Framemaker1218G1

## STRUCTURAL FRAMEMAKER

### PROFILE Structure Stud and Track



### PROFILE SPECIFICATIONS

- A 6.00, 8.00, 10.00, 12.00
- B 2.0, 2.50, 3.00, 3.50
- C 0.63, 1.00 (with 3/3.5-in. flange)
- X 6.25, 8.25, 10.25, 12.25
- Y 2.50 Max
- r 0.150
- t 0.043 to 0.105

### MATERIAL SPECIFICATIONS

- Maximum Yield Strength = 65-ksi
- Maximum Tensile Strength = 75-ksi
- ASTM A1008 and ASTM 653
- Structural Steel
- Grade 33 and Grade 50

### MACHINE PERFORMANCE

- 80 feet per minute feed rate
- Integrated Digital Batch Controller
- Servo (electric) Drive
- Hydraulic Cut Off and Punch Tools



### OPTIONAL TOOLING

- Service Hole(s)
- Dimple Tool
- Index and Anchor Hole(s)
- Web and Flange Cuts



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Systems**

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