

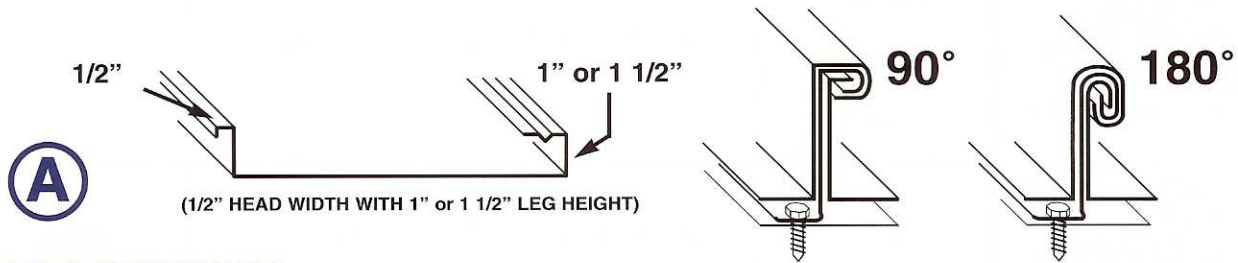
## DEPENDABLE, RELIABLE QUALITY, FROM KNUDSON MANUFACTURING

Knudson Seamers are specified for the following Standing Seam Profile Types **(A)** & **(B)**

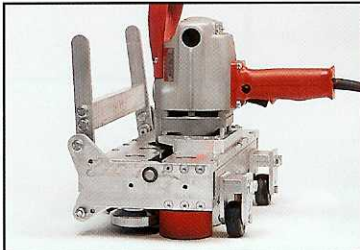

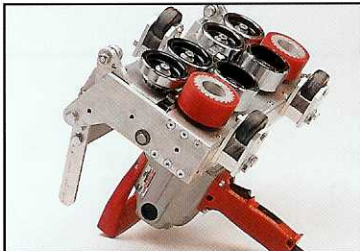
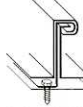

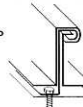
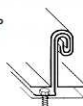

TYPE **(A)** 1/2" Head Width with 1" or 1 1/2" Leg Height

TYPE **(B)** 3/4" Head Width with 2" or 2 1/2" Leg Height (see reverse)

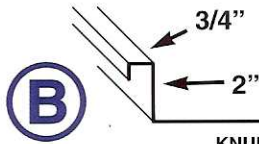
### FOR STANDING SEAM PANEL TYPE **(A)**:



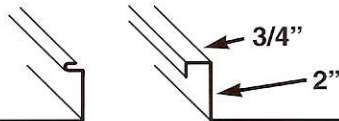
### USE SEAMER MODEL:

	SEAM TYPE	PANEL THICKNESS	MAX. CLIP TOP THICKNESS	SEAMER WEIGHT
 <b>S-2404</b>	180° (Double Lock) 	0.018 - 0.027" 0.45 - 0.68mm (28 - 25 gauge)	0.024" 0.61mm (24 gauge)	65 lbs. 30 kgs
 <b>S-2405</b>	90° (Single Lock) 	0.018 - 0.033" 0.45 - 0.83mm (28 - 22 gauge)	0.033" 0.83mm (22 gauge)	65 lbs. 30 kgs
 <b>S-2404/5 Conversion Kit</b>	90°  180° 	90° & 180° Conversion Kit For either S-2404 or S-2405		7 lbs. 3 kgs
 <b>H-2401 Crimper</b>	Hand crimper starts seam at eave. Initiates 90° seam. May be used for short panel runs instead of seamer.			6 lbs 2.75 kgs

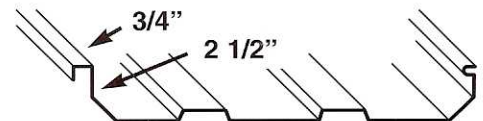
**FOR STANDING SEAM PROFILE TYPE (B):** (3/4" Head Width with 2" or 2 1/2" Leg Height)



KNUDSON KR-24



KNUDSON ULTRALOK

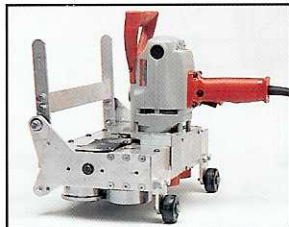


KNUDSON KR-18B

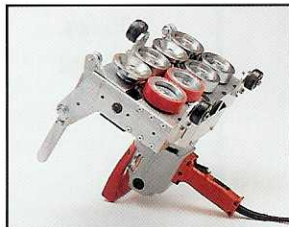
**USE SEAMER MODEL:**



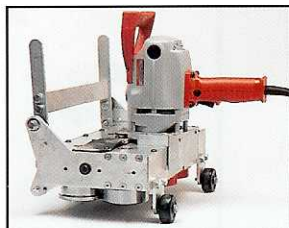
**S-18A**



**S-18L**



**S-18S**



**S-18D**



**S-18D/S/L Conversion Kit**



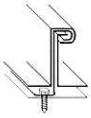

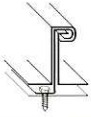


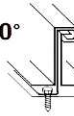
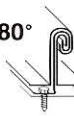
**H-18A Crimper**

**SEAM TYPE**

**PANEL THICKNESS**

**MAX. CLIP TOP THICKNESS**

**SEAMER WEIGHT**

SEAM TYPE	PANEL THICKNESS	MAX. CLIP TOP THICKNESS	SEAMER WEIGHT
90° (Single Lock) 	0.018 - 0.051" 0.45 - 1.29mm (28 - 18 gauge)	0.033" 0.83mm (22 gauge)	90 lbs. 41 kgs
45° (Single Lock) 	0.018 - 0.033" 0.45 - 0.83mm (28 - 22 gauge)	0.033" 0.83mm (22 gauge)	80 lbs. 36 kgs
90° (Single Lock) 	0.018 - 0.033" 0.45 - 0.83mm (28 - 22 gauge)	0.033" 0.83mm (22 gauge)	80 lbs. 36 kgs
180° (Double Lock) 	0.021 - 0.027" 0.53 - 0.68mm (26 - 24 gauge)	0.021" 0.53mm (26 gauge)	80 lbs. 36 kgs
45°  90°  180° 	45°, 90°, 180° Conversion Kit for any S-18 Seamer		7 lbs. 3 kgs
Hand crimper starts seam at eave. Initiates 90° seam. May be used for short panel runs instead of seamer.			6 lbs 2.75 kgs

\*Gauge reference is nominal only. \*\* Specifications subject to change without notice.